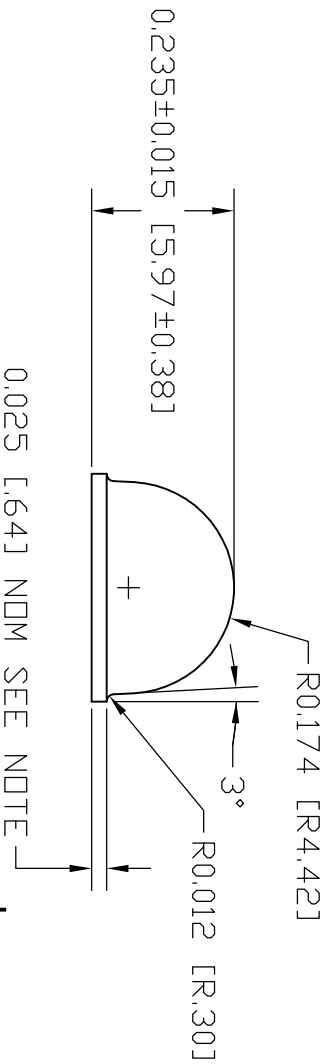


Ø0.375±0.010 [Ø9.53±0.25]



0.025 [.64] NDM SEE NOTE

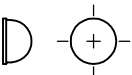
USED ON

DC									
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DO NOT SCALE

TOLERANCE AND SURFACE ROUGHNESS UNLESS NOTED		DO NOT SCALE		3M	
OPERATION	PLACES IN DIMENSION	UNLESS NOTED	UNLESS NOTED	STANDARD	UNLESS NOTED
MACHINING	±.1	±.02	±.005	✓	Engineering Division/3M St. Paul, Minnesota 55144-1000
CUT-OFF (SAW, BURR, SHEAR)	±	±	±		
WELDING	±.1	±.06	DR. A. OKERMAN		
ANGULAR DIM.	±	CH.			
SCALE	5X1	APP.			



SHOWN FULL SIZE

ISSUE	11/12/2001	ORIGINAL ISSUE	XXX	XXX
ISSUE DATE AND CHANGE RECORD		REV.		CH.
TITLE	Sj61A2 Bumper SPECIFICATION			
PART NO.	Sj61A2			
	FAIRMONT	080		MN
			SHEET	1 OF 1

NOTE: THIS DIMENSION INCLUDES THE SCREED AND ADHESIVE. IT DOES NOT INCLUDE THE TAPE LINER.